



(A Govt. of India Enterprise)

लारा / LARA

September 21, 2021

Ref: Lara:EMG:Envt. Stmt. 20-21: 2021

To,

The Member Secretary, Chhattisgarh Environment Conservation Board, Paryavas Bhawan, Atal Nagar Nava Raipur, Chhattisgarh.

Dear Sir,

Subject: Environment Statement of NTPC Lara (2X800 MW) for the financial year 2020-21.

The Environment Statement of NTPC Lara (2X800 MW) for the financial year 2020-21 is being attached with the letter for your kind information please.

With warm Regards.

Sign of Authorized Signatory

(ALOK GUPTA)

(EXECUTIVE DIRECTOR, NTPC Lara)

आत्मोक गुप्ला Alok Gupta कार्यकारी निदेशक (लारा) Executive Director (Lara) एनटीपोसी-लारा, रायगढ (छ.ग.) NTPC-LARA, Raigarh (C.G.)

Copy To:

1. Regional Officer, Chhattisgarh Environment Conservation Board, Raigarh

लारा सुपर धर्मल पावर प्रोजेक्ट, ग्राम-छपोरा पोस्ट-पुसौर, जिला-रायगढ़ (छत्तीसगढ़), पिन-496440 Lara Super Thermal Power Project, Vill : Chhapora Post-Pussore, Distt.- Raigarh (Chhattisgarh). Pin - 496440 दूरभाष/Telephone No.07762-242002, फैक्स/Fax : 011-66173761 पंजीकृत कार्यालय : एनटीपीसी भवन, स्कोप कॉम्पलेक्स, 7 इंस्टीट्यूशनल एरिया, लोधी रोड, नई दिल्ली-110 003 Registered Office : NTPC Bhawan, Scope Complex,7 Institutional Area, Lodhi Road, New Delhi - 110 003 दूरभाष/Telephone No.011-24360100, फैक्स/Fax No. : 011-24361018 Corporate ID : L40101DL1975GOI007966 / Website - www.ntpc.co in





Environment Statement For Lara Super Thermal Power Station (NTPC Ltd) Raigarh

(Year 2020 – 2021)

Period Ended 31.03.2021

By Lara Super Thermal Power Station (NTPC Ltd) Raigarh (Chhattisgarh)

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Form-V (See Rule-14)

Environment Statement for the Financial Year Ending 31st March 2021

<u>Part-A</u>

| i | Name and address of the occupier of the industry | Shri Alok Gupta, |
|-----|--|-------------------------------|
| | | Executive Director, |
| | | Lara STPS, NTPC Ltd |
| | | Chhapora, Tehsil-Pussore, |
| | | Raigarh, Chhattisgarh |
| | | PIN: 496440 |
| ii | Industry category | Thermal Power Plant (Primary) |
| | Primary(STC code) | |
| | Secondary(SIC Code) | |
| | | |
| iii | Production capacity | 2x800 MW Unit |
| | | |
| iv | Year of establishment | Unit-I (800 MW): 01.10.2019 |
| | | Unit-I (800 MW): 07.11.2020 |
| v | Date of the last environmental statement submitted | 22.09.2020 |
| | | |
| | | |

<u>Part-B</u>

In previous financial year 2019-20, only Unit#1 was operational since 01.10.2019 to 31.03.2020 while during current financial year 2020-21 U#1 has been available for complete year and Unit#2 has been operational since 07.11.2020 to 31.03.2021.

Water and Raw Material Consumption

1. Water Consumption M³/Day:

| Sr | Type of | Consumption (M ³ /Day) | Consumption (M ³ /Day) |
|----|------------------|--|---------------------------------------|
| No | Activity | During Previous financial year 2019-20 | During current financial year 2020-21 |
| 1 | Process (Boiler) | 1040 M3/Day | 1286 M3/Day |
| 2 | Cooling | 31777 M3/Day | 56223 M3/Day |
| 3 | Domestic | 320 M3/Day | 164 M3/Day |
| 4 | Ash Water | 10482 M3/Day | 8956 M3/Day |

*Annual Consumption average per day





| Name of the Product | Process Water Consumption Per Unit of Product Output | | | | |
|---------------------|--|-----------------------|--|--|--|
| | During the Previous Financial | During the Current | | | |
| | Year | Financial Year | | | |
| | 2019-2020 (Cum./Kwh) | 2020-2021 (Cum./Kwh) | | | |
| Electricity | 0.0000788107 Cum./KWH | 0.0000782695 Cum./KWH | | | |

2. Raw Material Consumption

| S No | Name of the | Name of the | Consumption of Raw Material per unit output | | | |
|------|-------------|-------------|---|-------------------|--|--|
| | Raw | Product | During the Previous | During the | | |
| | Material | | Financial Year | Current Financial | | |
| | | | 2019-2020 | Year | | |
| | | | | 2020-2021 | | |
| 1 | Coal | Electricity | 0.611 Kg/KWH | 0.618 Kg/KWH | | |
| 2 | Fuel Oil | Electricity | 0.516 ml/KWH. | 1.179 ml/KWH | | |

Part-C

Pollution Discharge to Environment /Unit of Output (Parameter as Specified in the Consent Issue)

| Pollutants | Quantity of Pollutants Discharged (Mass /day) | Concentrations of Pollutants Discharged (Mass/Volume) | Percentage of Variation from Prescribed Standard with Reasons | |
|-------------|---|---|---|--|
| (a) Water | | | | |
| pН | | 7.40 | | |
| TSS | 11.32 Kg/Day | 39.04 mg/lit | -60.96% | |
| BOD | 4.47 Kg/Day | 15.42 mg/lit | -48.60% | |
| COD | 10.37 Kg/Day | 35.75 mg/lit | -85.70% | |
| O&G | 0.72 Kg/Day | 2.47 mg/lit | -75.30% | |
| (b) Air: UN | NIT#1 | | | |
| SPM | 624.02 MT/Year (0.159 gm/kwh) | 35.55 mg/Nm3 | -28.90% | |
| SOx | 16520.60 MT/Year (4.217 gm/kwh) | 941.16 mg/Nm3 | 841.16% | |
| NOx | 6836.19 MT/Year (1.745 gm/kwh) | 389.45 mg/Nm3 | 289.45% | |





| (c) Air: UN | IIT#2 | | |
|-------------|-----------------|---------------|---------|
| SPM | 253.70 MT/Year | 28.71 mg/Nm3 | -4.30% |
| | (0.122 gm/kwh) | | |
| SOx | 7522.53 MT/Year | 851.30 mg/Nm3 | 751.30% |
| | (3.617 gm/kwh) | | |
| NOx | 2407.95 MT/Year | 272.50 mg/Nm3 | 172.50% |
| | (1.158 gm/kwh) | | |

* NTPC Lara has awarded contract for installation of FGD to M/s L&T on 31.07.2018 for controlling SOx concentration in flue gas in compliance to the latest MOEF&CC emission norms dated 07.12.2015 for TPP. The installation of FGD is in progress.

<u>Part-D</u>

Hazardous Waste

(As Specified Under Hazardous Waste (Management, Handling and Transboundary Movement Rules, 2016)

Authorization under the Hazardous and Other Wastes (Management & Transboundary Movement) Rules, 2016 was granted by CECB, Raipur vide letter No.: 1433/HSMD/HO/CECB/2020 Raipur, dated 08.06.2020 valid upto : 03.06.2025. (Number of authorization 434 HO/HSMD/CECB/RAIPUR)

The Authorization is granted for the following wastes and quantity generated during year 2020-21 is as below:-

| Sr. No. | Type of hazardous waste with category | Permitted Quantity of Hazardous Waste | ActualQuantityGeneratedin 2020-21 |
|------------|--|---|-----------------------------------|
| 1 | Used or Spent oil (Schedule-I, Cat. No. 5.1) | 5KL | 4.8 MT* |
| 2 | Waste or residue containing oil (Schedule-I, Cat. No. 5.2) | 1T | NIL |
| 3 | Empty barrels/containers/liners contaminated with hazardous chemicals /wastes (Schedule-I, Cat. No. 33.1) | 400 Nos. | 400 Nos. |
| 4 | Spent Ion exchange resin containing toxic metals (Schedule-I, Cat. No.35.2) | 1KL | NIL |

*The weight is inclusive of the drums containing used oil. (Drum weight 0.50 MT approximately)





<u>Part-E</u> Solid Waste

| Sr. No. | Solid Waste | Total Quantity (MT) | | | | | |
|---------|--------------------------------|------------------------|------------------------|--|--|--|--|
| | | During the previous | During the current | | | | |
| | | Financial Year 2019-20 | Financial Year 2020-21 | | | | |
| (a) | From Process Mill Reject | 2725 MT | 8270 MT | | | | |
| (b) | From Pollution Control | 566192 MT | 1352233 MT | | | | |
| | Facility : Ash | | | | | | |
| (c) | Quantity recycled or re- | 1657 MT | 115000 MT | | | | |
| (i) | utilized within the unit (Ash) | (Outside Brick Mfg.) | (Ash Dyke Raising / | | | | |
| | | | Buttressing) | | | | |
| | | | 271 MT | | | | |
| | | | (NTPC Brick Mfg.) | | | | |
| | | | 12696 MT | | | | |
| | | | (Outside Brick Mfg.) | | | | |
| (ii) | Land Filling | NIL | 49011 MT | | | | |
| (iii) | Agriculture (Research) | Nil | Nil | | | | |
| (iv) | Cenospheres | Nil | 854 MT | | | | |
| (v) | Clay brick kiln | Nil | Nil | | | | |
| (vi) | UG Mines filling | Nil | Nil | | | | |
| (vii) | OC Mines filling | Nil | Nil | | | | |
| (viii) | Roads/ Rail Embankment | Nil | 827776 MT | | | | |
| (ix) | CLSM | Nil | Nil | | | | |
| (x) | Ash Concrete | Nil | Nil | | | | |
| (xi) | Bottom Ash Cover | Nil | Nil | | | | |
| (xii) | Cement industries | Nil | Nil | | | | |
| (xiii) | Sold Mill Reject | NIL | NIL | | | | |
| (xiv) | Disposed Ash | 564535 MT | 346625 MT | | | | |
| (xv) | Disposed Mill reject | 2725 MT | 8270 MT | | | | |

<u>Part-F</u>

Please specify the characterization (in term of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

Hazardous waste generation & Method of disposal data (During financial Year 2020-21):

| Sr. No. | Type of hazardous waste with category | Actual Quantity Generated in 2020-21 | Remarks |
|------------|--|--|--------------------------------|
| 1 | Used or Spent oil (Schedule-I, Cat. No. 5.1) | 4.8 MT* | Sent to Authorized Recycler |





| 2 | Waste or residue containing oil (Schedule-I, Cat. No. 5.2) | NIL | |
|---|--|----------|--------------------------------|
| 3 | Empty barrels/containers/liners contaminated with hazardous chemicals /wastes (Schedule-I, Cat. No. 33.1) | 400 Nos. | Sent to Authorized Recycler |
| 4 | Spent Ion exchange resin containing toxic metals (Schedule- I, Cat. No.35.2) | NIL | |

*The weight is inclusive of the drums containing used oil. (Drum weight 0.50 MT approximately)

The proposed method for disposal of items from Sr. No. 1 to 3 is through authorized recyclers and for item number 4 is through co-processing in cement plant or disposal into CTSDF.

The solid waste generated is Ash, which is majorly used for (i) Road construction, (ii) Private Ash Brick Plants (iii) Low lying area filling. Balance quantity of ash is stored presently in Ash Dykes.

Ash Generated at NTPC, Lara have following chemical composition:-

| | CHEMICAL ANALYSIS OF ASH | | | | | | | | | | | |
|-----|--------------------------|------|------|-------|-------|------|------|------|------|------|------|-------|
| S.N | | Na2O | MgO | AI2O3 | SiO2 | P2O5 | SO3 | K2O | CaO | TiO2 | MnO | Fe2O3 |
| | UNIT | % | % | % | % | % | % | % | % | % | % | % |
| 1 | FLY ASH | 0.12 | 0.77 | 28.42 | 57.90 | 0.32 | 0.11 | 1.06 | 0.90 | 1.74 | 0.03 | 8.35 |
| 2 | BOTTOM ASH | 0.12 | 0.69 | 26.67 | 58.42 | 0.17 | 0.11 | 0.98 | 0.94 | 1.75 | 0.03 | 9.33 |

Heavy Metals in fly ash & bottom ash are as follows:

a) Fly Ash:

| Sr. No. | Test Parameter | Result (% by mass) |
|---------|-------------------------------|--------------------|
| 1 | Iron as Fe2O3 | 6.25 |
| 2 | Copper as CuO | 0.02 |
| 3 | Total Chromium as Cr2O3 | 0.03 |
| 4 | Hexavalent Chromium as Cr(VI) | N.D. |
| 5 | Cadmium as CdO | N.D. |
| 6 | Lead as PbO | 0.01 |
| 7 | Arsenic as As2O3 | N.D. |
| 8 | Mercury as HgO | N.D. |
| 9 | Zinc as ZnO | 0.62 |





b) Bottom Ash

| Sr. No. | Test Parameter | Result (% by mass) |
|---------|-------------------------------|--------------------|
| 1 | Iron as Fe2O3 | 5.32 |
| 2 | Copper as CuO | 0.02 |
| 3 | Total Chromium as Cr2O3 | 0.01 |
| 4 | Hexavalent Chromium as Cr(VI) | N.D. |
| 5 | Cadmium as CdO | N.D. |
| 6 | Lead as PbO | 0.01 |
| 7 | Arsenic as As2O3 | N.D. |
| 8 | Mercury as HgO | N.D. |
| 9 | Zinc as ZnO | 0.41 |

<u>Part-G</u>

Impact of the pollution abatement measures taken on conservation of natural resources and on the cost of production.

Pollution control measures adopted has resulted in economization in consumption of natural resources and general improvement in the quality of environment has been achieved in and around the plant. In turn the cost of production generally increases but improves the quality of environment in the way of better health of neighborhood people and employees, which are incomparable.

<u>Part-H</u>

Additional measures/ investment proposal for environmental protection including abatement of pollution, prevention of pollution.

| Sr. No | Description of Item | Investment Cost (Rs in crores) |
|-----------|---|-----------------------------------|
| 1. | FGD | 485 |
| 2. | ZLD | 9.08 |
| 3. | Electrostatic Precipitators | 199 |
| 4. | Stacks | 69.75 |
| 5. | Cooling Towers incl. Civil Works | 124 |
| 6. | Ash Handling including AWRS Mechanical Work | 139.33 |
| 7. | AWRS Building Works | 1.29 |
| 8. | Ash pond dyke | 67.44 |
| 9. | Water Treatment Plant (Effluent Treatment Plant, DM | 49.0 |
| | Plant, DM Plant Waste Treatment System | |
| 10. | Dust Extraction & Suppression System | 2.33 |
| 11. | Sewage Collection, Treatment & Disposal (STP) | 5.0 |
| 12. | Green Belt & Afforestation | 5.29 |





| Sr. No | Description of Item | Investment Cost (Rs in crores) |
|-----------|--|-----------------------------------|
| 13. | Hariyar Chhattisgarh Scheme for Tree Plantation | 9.29 |
| 14. | Compensatory Afforestation | 3.91 |
| 15. | NPV for forest land diversion | 9.50 |
| 16. | Deepening, re-excavation and renovation of nearly 15 | 1.59 |
| | ponds in nearby villages for water conservation | |
| 17. | Roof top solar power panels in main plant area of | 4.34 |
| | capacity 1.1648 MW | |
| 18. | Ash Utilization in NHAI Road Project & Outside Brick | 83.04 |
| | Manufacturing Plants | |
| 19. | Installation of Ash brick Plant | 1.60 |
| | Total | 1269.78 |

<u>Part-I</u>

Any other particulars for improving the quality of the environment.

- a) Roof top solar power have been commissioned on roof of 21 buildings inside main plant area. The total installed capacity is 1.1648 MW.
- b) NTPC Lara has awarded contract for installation of FGD to M/s L&T on 31.07.2018 for controlling SOx concentration in flue gas in compliance to the latest MOEF&CC emission norms dated 07.12.2015 for TPP.
- c) NTPC Lara has awarded contract for Zero Liquid Discharge package to M/s EFFWA INFRA & RESEARCH Pvt. Ltd. on 23.05.2020.
- d) Ash Water Recirculation System has been commissioned.
